

The completed diagram is shown above.

To make the words fit together, one must strike out the "one I" featured in many of the answers (the other answers contain no instances of the letter I).

The final Across clue, "Useful procedure", refers to the next step one must take in solving the puzzle: FILL EACH O.

When filled, the darkened Os form Braille letters (for poor blind Polyphemus). Read in order, these spell the answer word FLAGON.